

FiO+LS 2019 (FTu5C.5)

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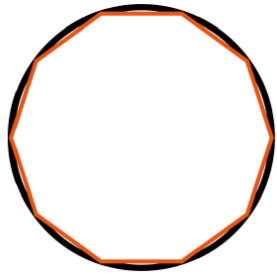
Dispersion Engineering of Crystalline Microresonator Fabricated with Computer-controlled Diamond Turning

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1. Background and motivation
2. Dispersion engineering of MgF_2 microresonators
3. Fabrication by computer-controlled turning
4. Phase-matched four-wave mixing (μ -comb generation)
5. Conclusion

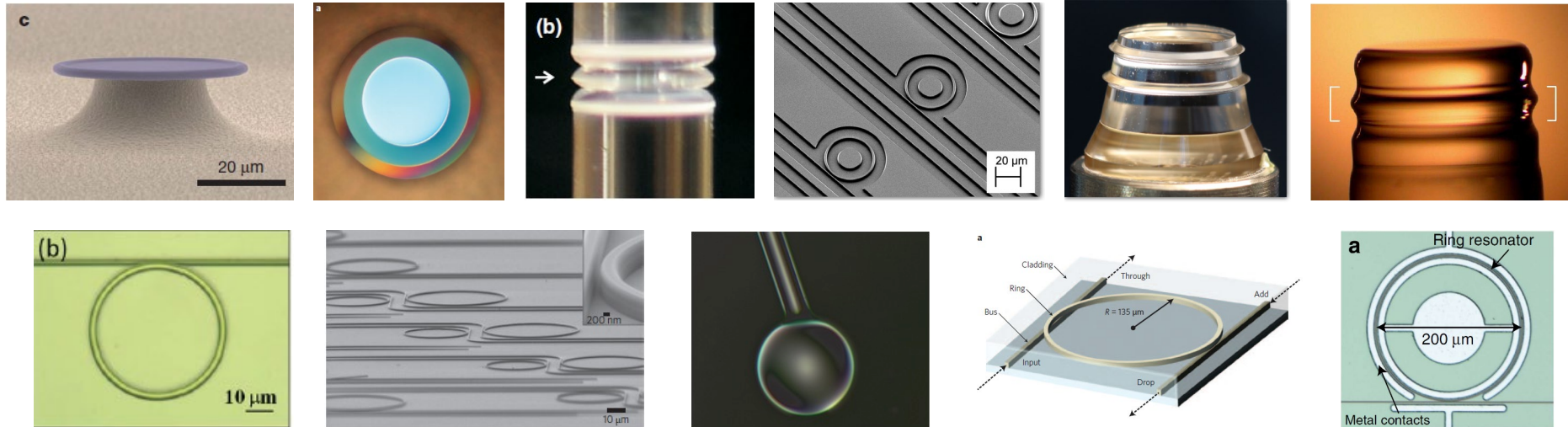


Whispering gallery mode (WGM) optical microresonator

Confines light for long photon lifetime (high Q) and has small volume

Enhances light-matter interaction in dielectric material

Dielectric microresonator platforms (Caltech, NIST, EPFL, OEwaves, Columbia, Harvard, Yale, INRS-EMT)



$$(\text{Intracavity power}) = \frac{4\eta d_1 Q}{\omega_0} \times (\text{Input power})$$

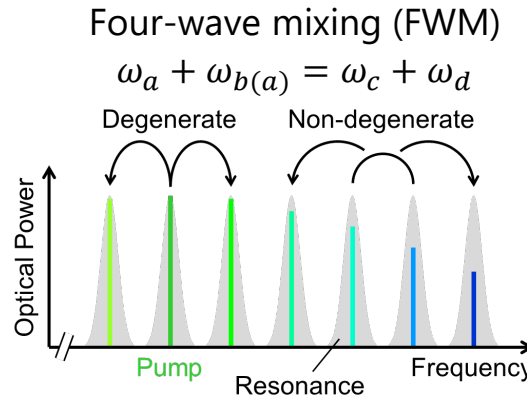
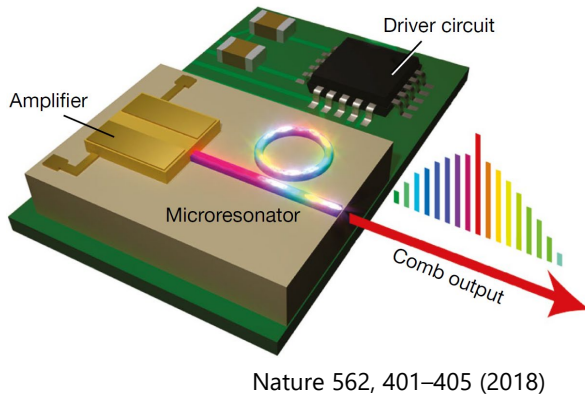
ω_0 : laser frequency, d_1 : cavity FSR,
 Q : quality factor, η : coupling parameter

e.g. $\omega_0/2\pi = 193$ THz, $d_1 = 100$ GHz,
 $Q = 1 \times 10^8$, $\eta = 0.5$ (critical coupling)

10 mW input \Rightarrow 165 W intracavity



Target application: Microresonator frequency comb (Kerr comb)

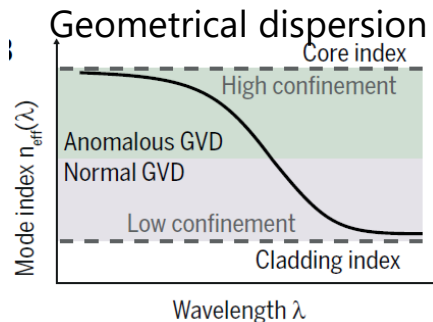
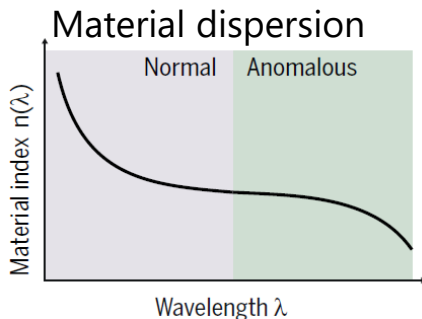


Threshold power for FWM

$$P_{th} = \frac{\kappa^2 n_0^2 V_{eff}}{8\eta \omega_0 c n_2} \propto \frac{V}{n_2 Q^2}$$

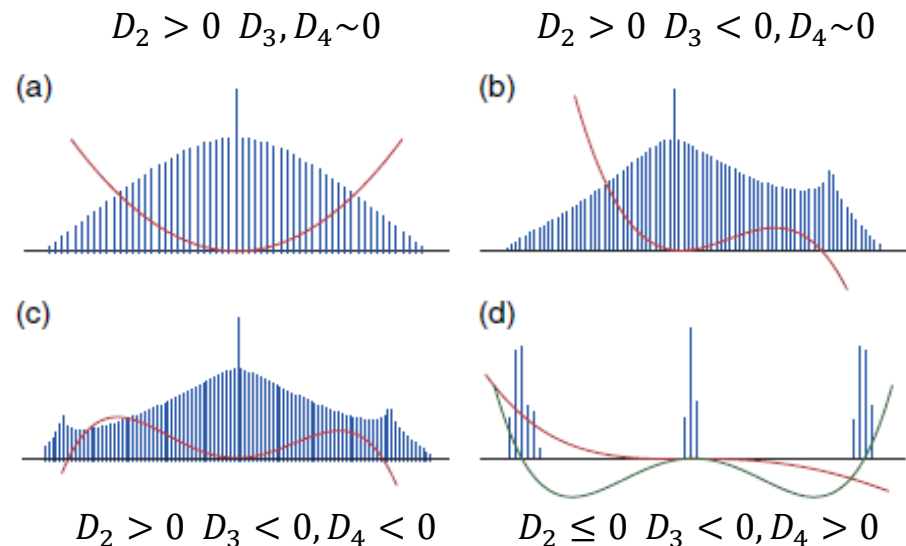
- Compact size
- Low energy consumption
- Broad bandwidth
- Large mode spacing ~ 1000 GHz

Microresonator dispersion and the effect on microcomb spectrum



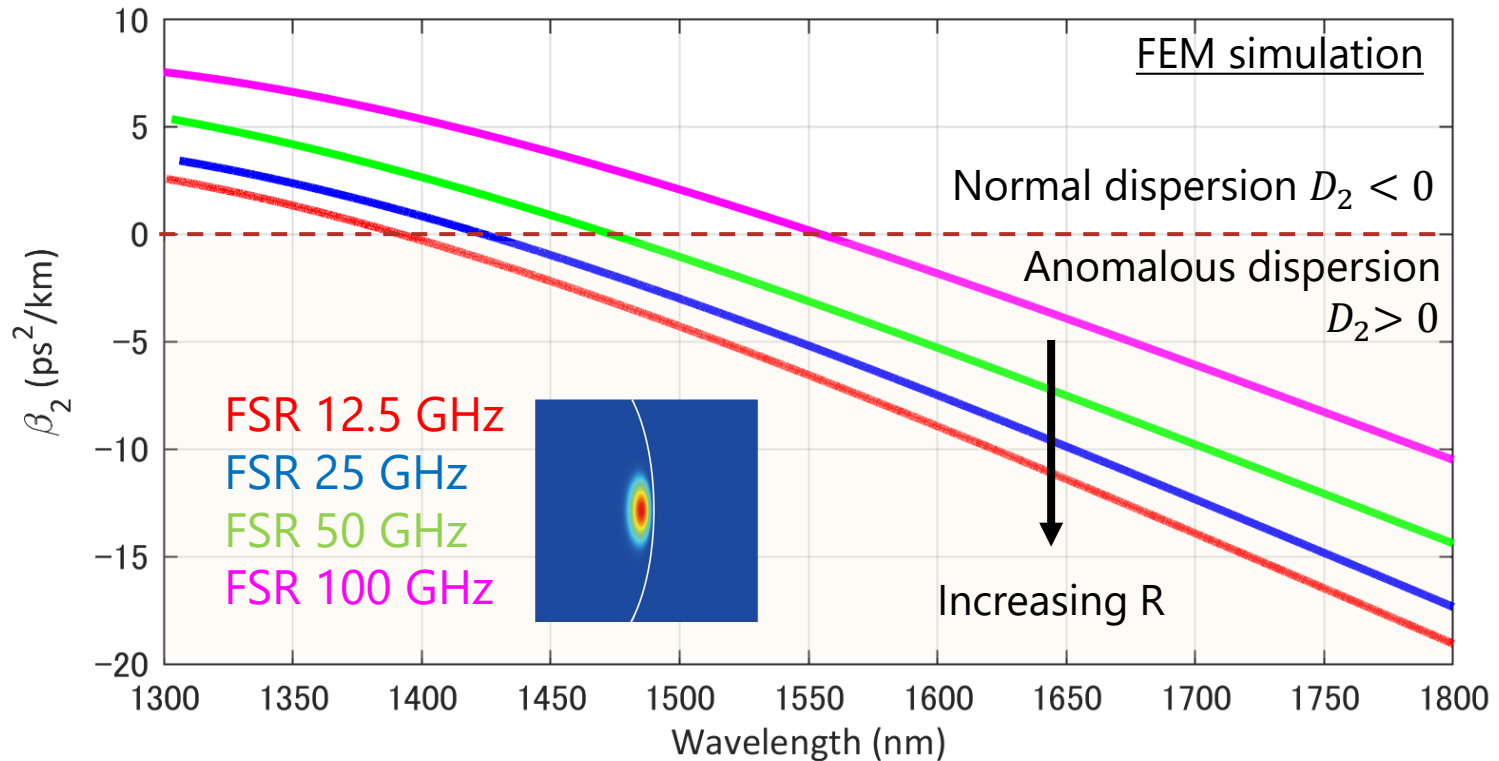
Sign and value of D_n determines optical spectrum

$$\omega_\mu = \omega_0 + D_1\mu + \frac{1}{2}D_2\mu^2 + \frac{1}{6}D_3\mu^3 + \frac{1}{24}D_4\mu^4 \dots$$





GVD parameters β_2 for MgF₂ microresonators with different FSRs



- 100 GHz FSR microresonator shows weak normal dispersion in 1550 nm band
- Geometrical dispersion limits microcomb generation in small-R MgF₂ resonator

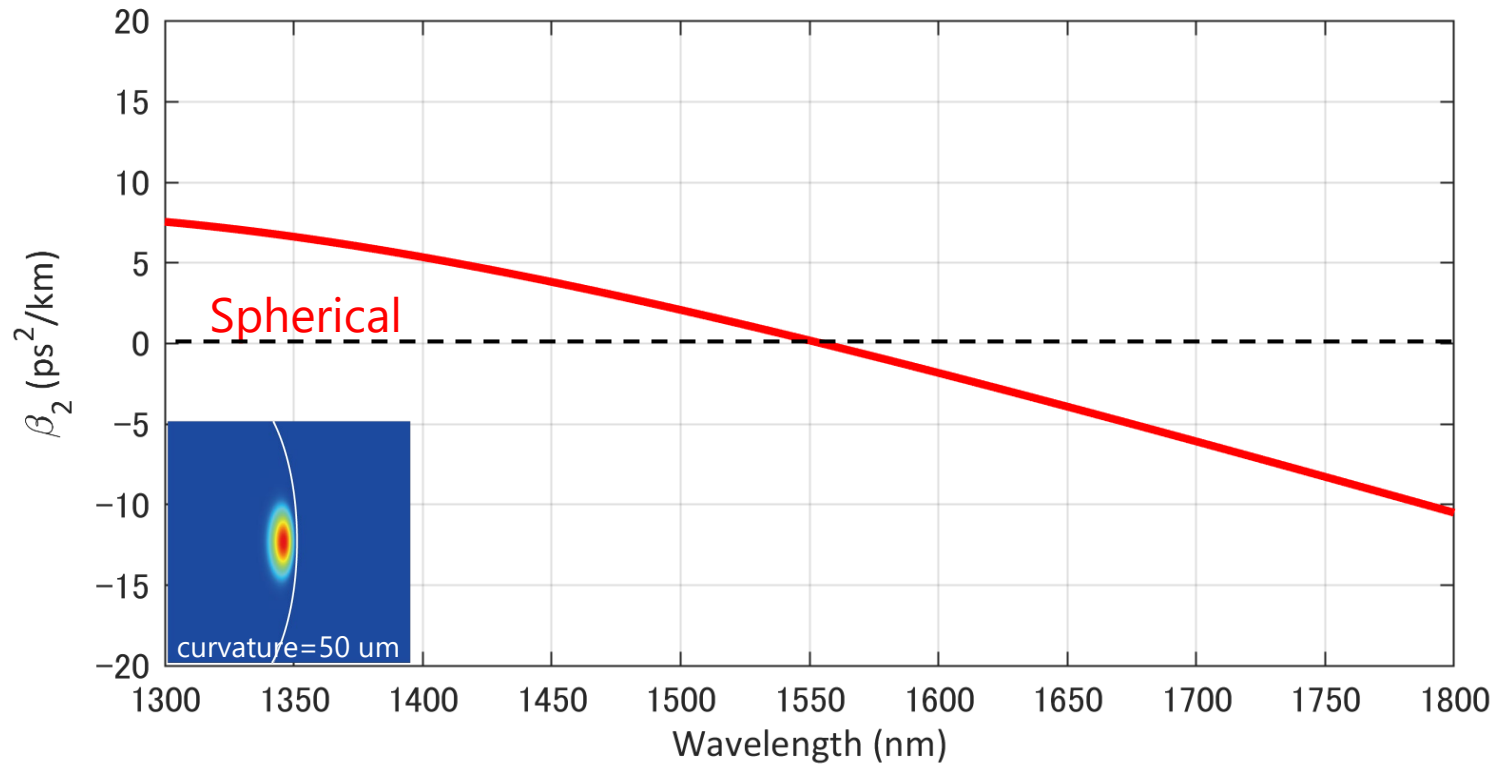


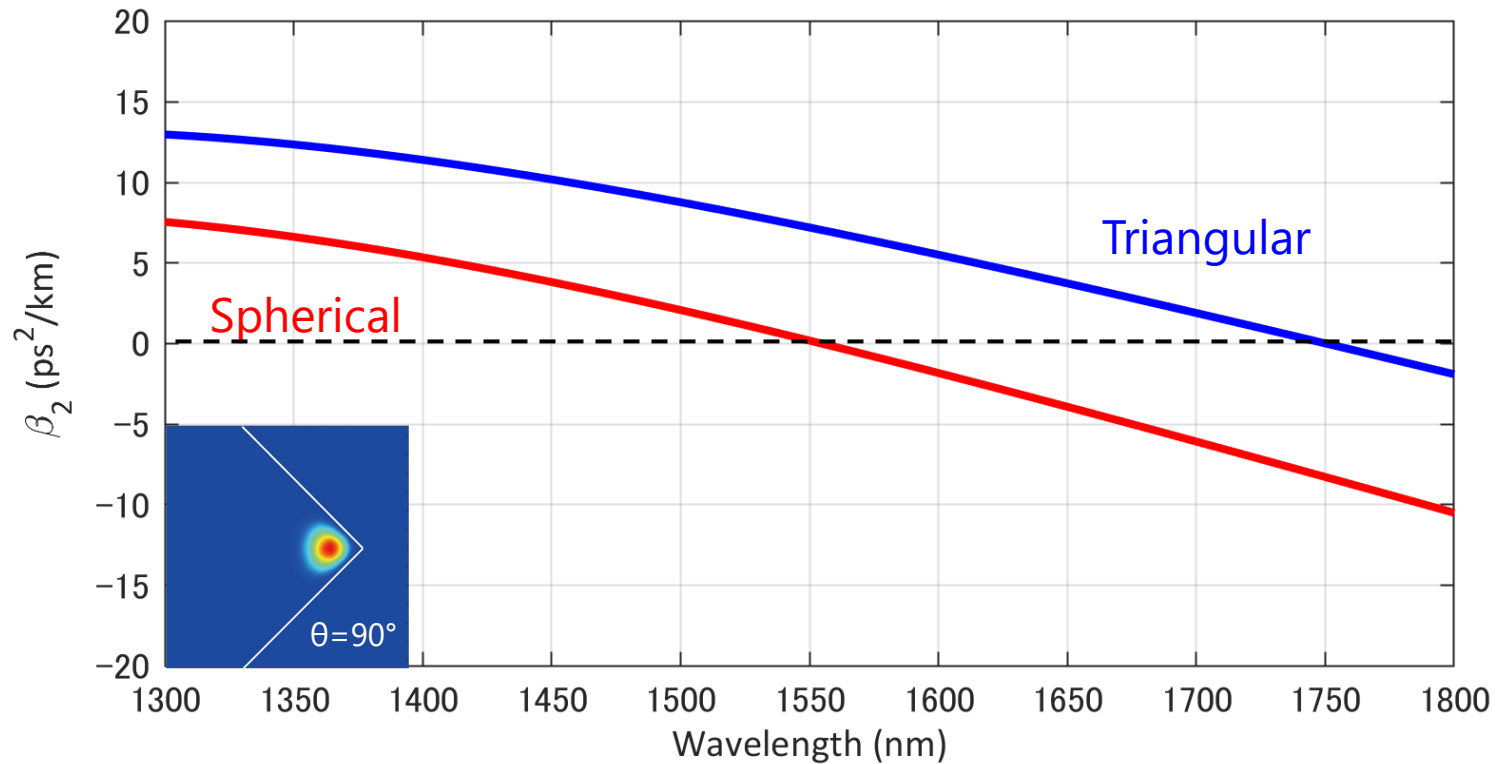
Fabrication method of crystalline microresonator

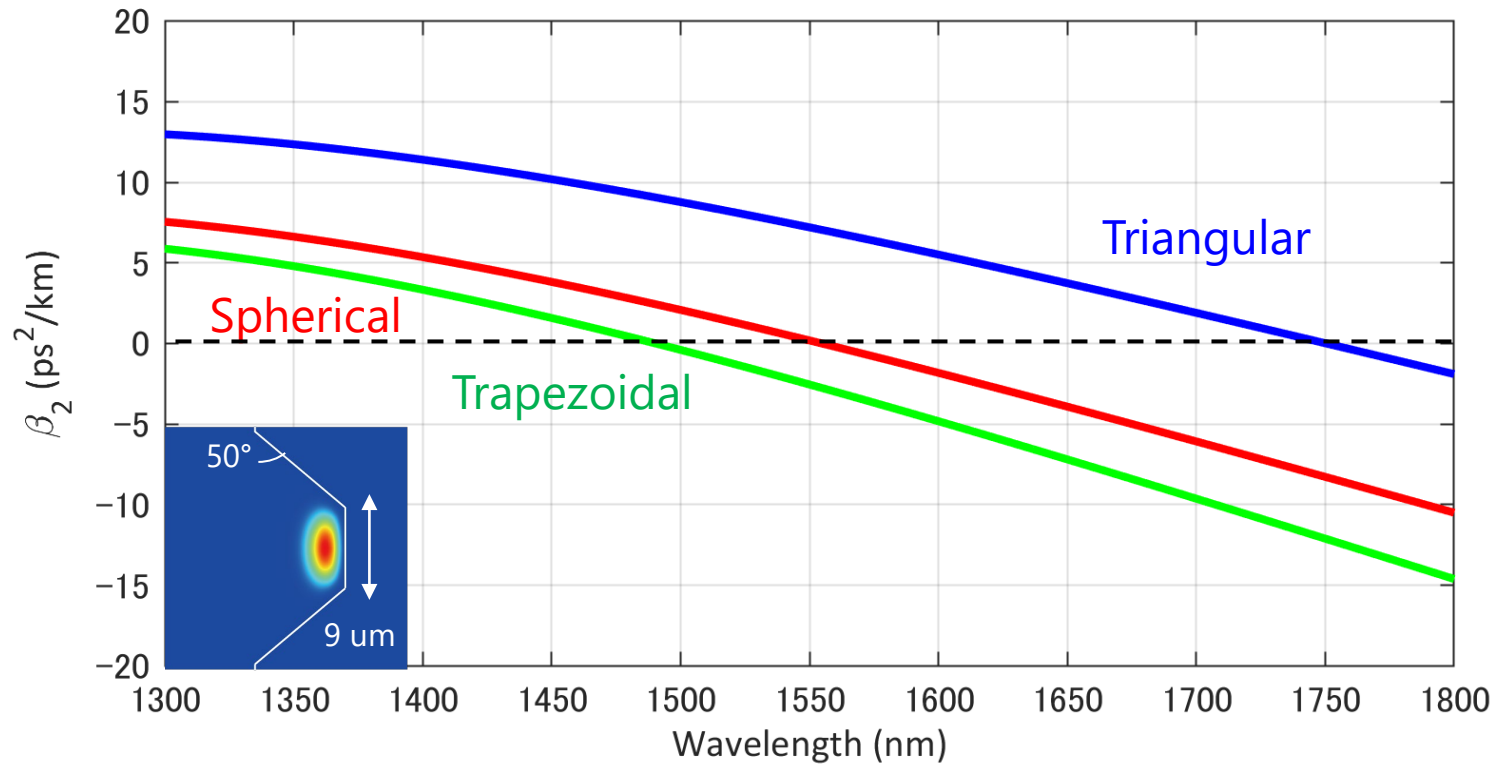
Hand Polishing	Fluoride crystal	$Q \sim 10^{10}$	Ultra-high Q Form accuracy ✗
	MgF ₂ CaF ₂ BaF ₂		
Machining	LiNbO ₃ (PPLN)	$Q \sim 10^8$	High-Q Form accuracy ○

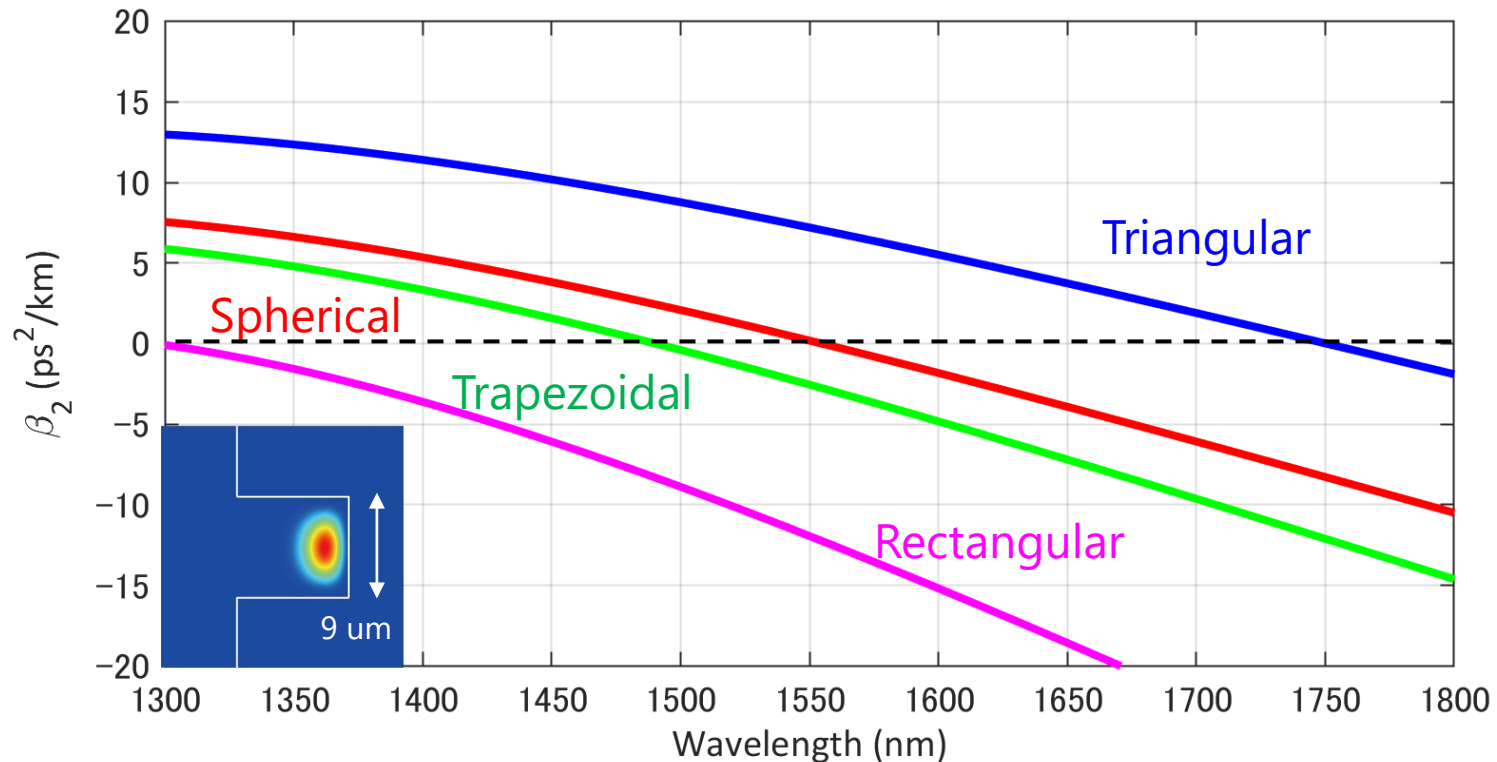
- Fabricate ultra-high Q crystalline microresonators ($Q > 10^8$) by computer-controlled machining **without polishing process**
- Explore resonator cross-section which realizes anomalous dispersion for 100 GHz free-spectral range (FSR) crystalline microresonators

Overcome Q limitation to achieve 100 GHz FSR microcomb generation

GVD parameters β_2 for "100 GHz" MgF₂ microresonators

GVD parameters β_2 for "100 GHz" MgF₂ microresonators

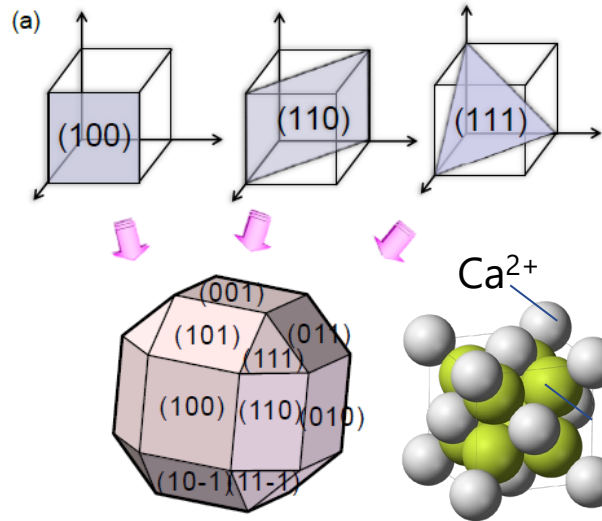
GVD parameters β_2 for "100 GHz" MgF₂ microresonators

GVD parameters β_2 for “100 GHz” MgF₂ microresonators

- Degree of freedom of structures allows us to control resonator dispersion
- Rectangular shape is ideal for realizing anomalous group-velocity dispersion

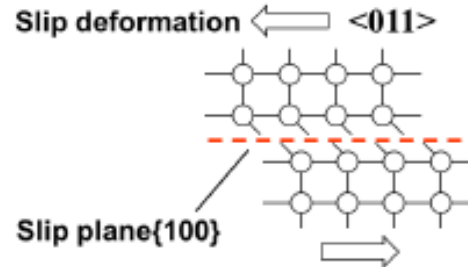


Crystallographic image of CaF₂ material

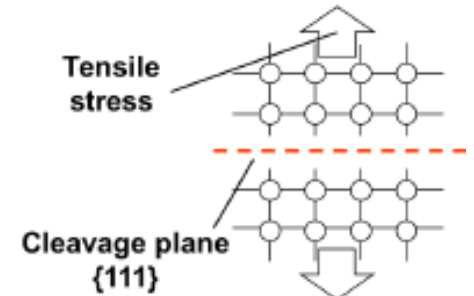


- Plane of single crystal is defined as mirror index
- CaF₂ consists of only 3 planes (100), (110), (111)
- Cutting mode transition observed with cutting depth

Slip formation (100)[110]



Cleavage formation (111)

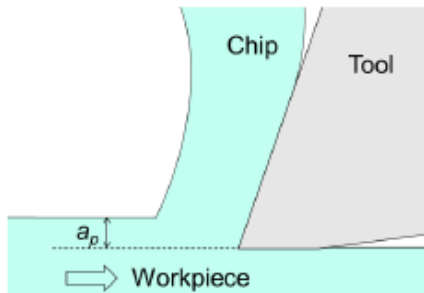


More ductile

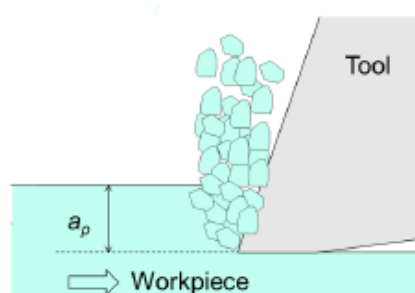
Very brittle

Cutting mode transition is observed depending on crystal anisotropy

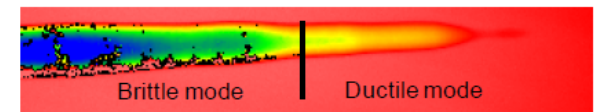
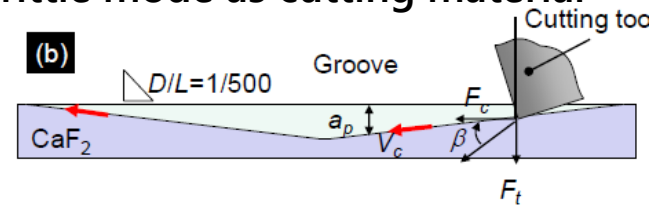
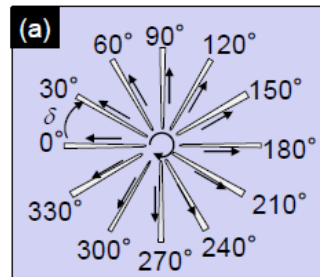
Ductile-mode cutting



Brittle-mode cutting



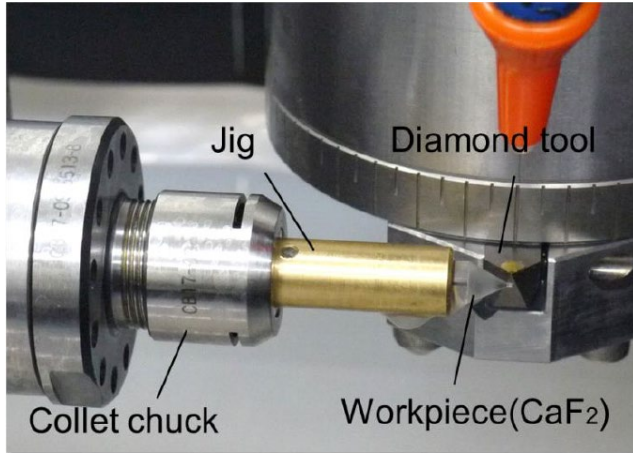
Transition to brittle mode as cutting material



Cutting depth < Critical depth Cutting depth > Critical depth

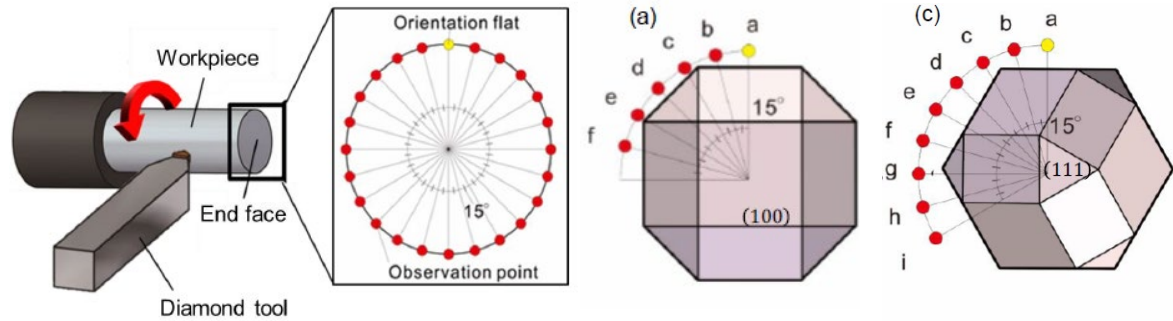


Experimental setup

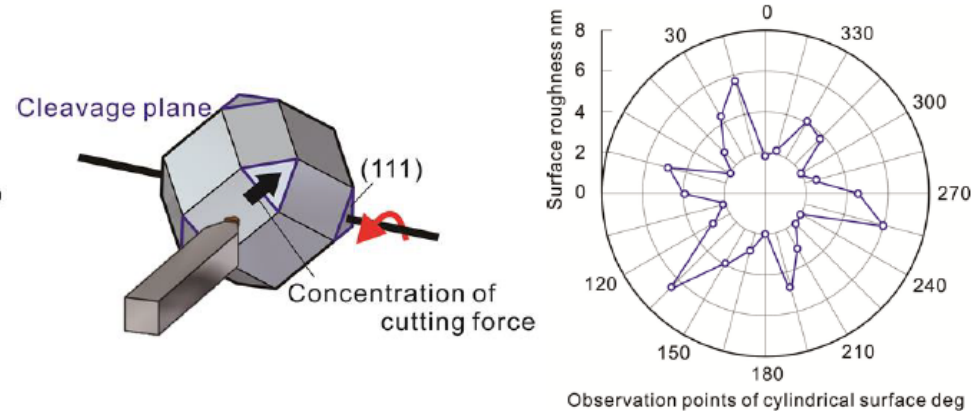
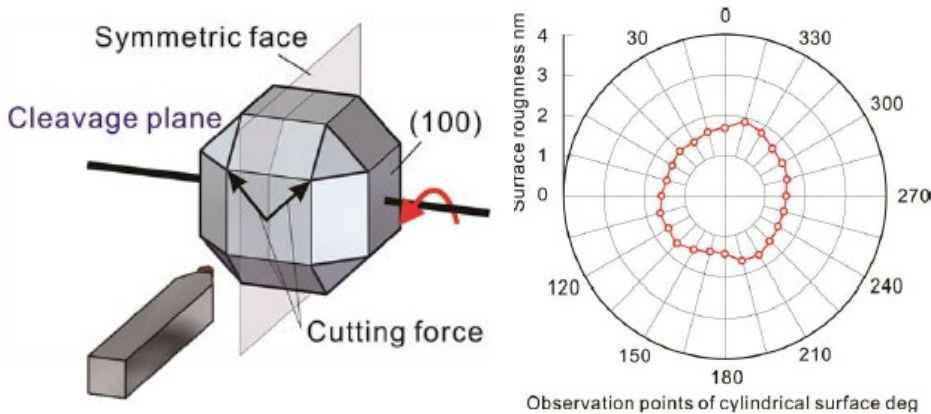


“Objective” of cylindrical turning experiment

- Cutting plane and direction are continuously and simultaneously changed when resonator is turned
- Investigate surface roughness of entire cylindrical surface



Cylindrical surface roughness for observation points with different end-faces

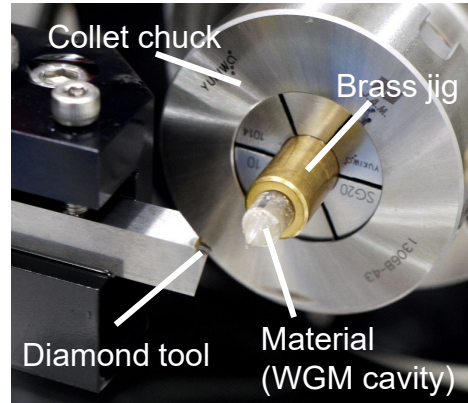


Observed smooth surface with end-face (100)

Observed surface clack with the end-face (111)



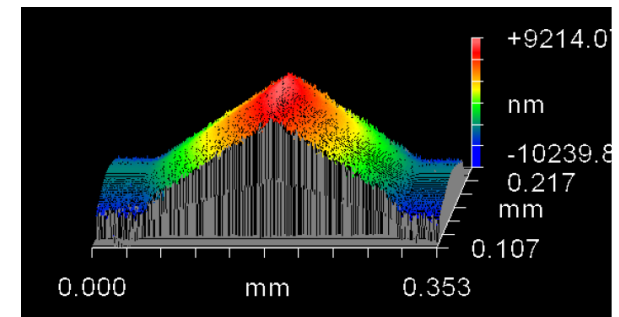
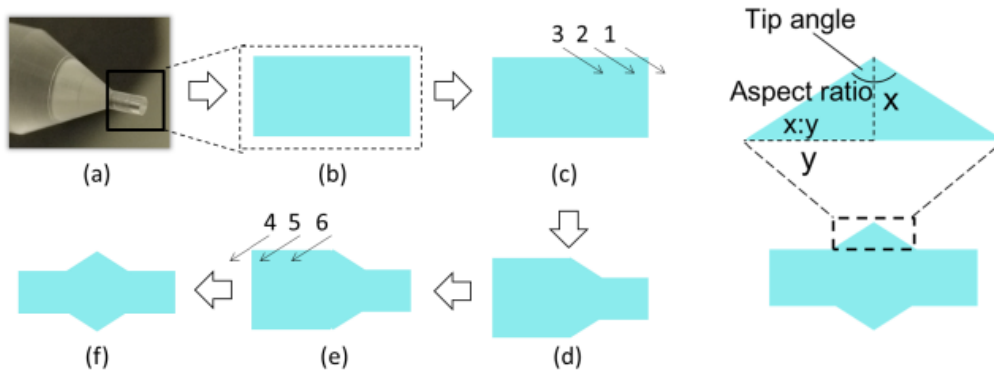
Experimental setup and machine used



Manufacturing parameters

- Rotation speed [min^{-1}]
- Cutting speed [m/min]
- Feed per revolution [$\mu\text{m}/\text{rev}$]
- Depth of cut [nm]
- End-face orientation
- Lubricant
- Nose radius (cutting tool)
- Rake angle (cutting tool)

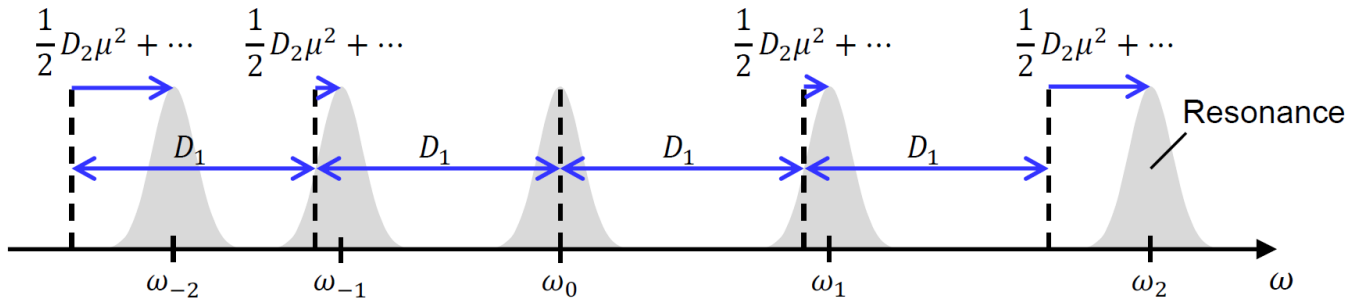
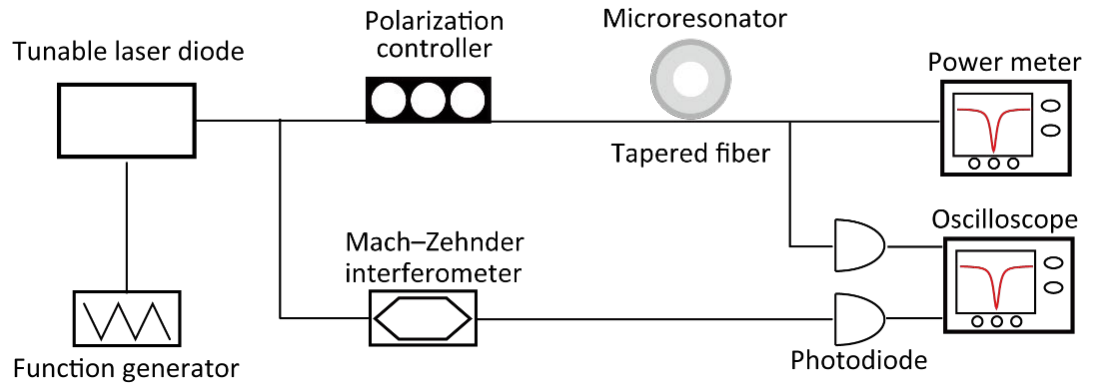
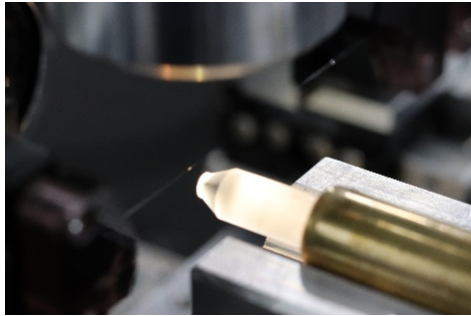
Fabrication flow of ultra-precision turning for *triangular* cross-section microresonator



- The tip angle and the aspect ratio are pre-designed and formed by computer-controlled turning, which is attractive with respect to dispersion engineering



Experimental setup for Q-factor and dispersion measurement



Group-velocity dispersion

$D_2 > 0$: anomalous
 $D_2 < 0$: normal

Resonance frequency:
$$\omega_m = \frac{2\pi mc}{Ln(\omega)}$$

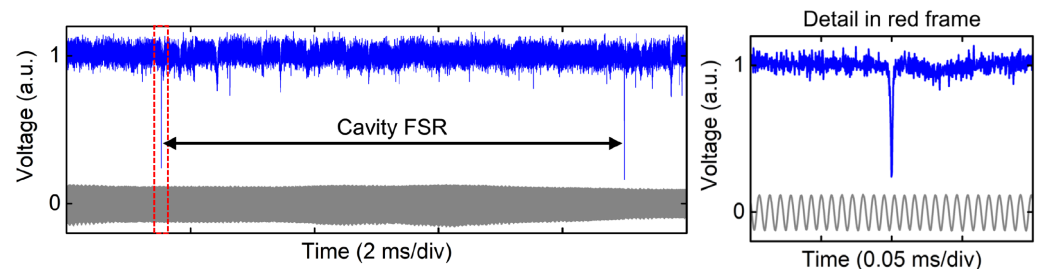
Resonance frequencies are Taylor-expanded:

$$\omega_\mu = \omega_0 + D_1 \mu + \frac{1}{2} D_2 \mu^2 + \frac{1}{6} D_3 \mu^3 + \dots$$

m : mode number

μ : mode number offset (from pump $\mu = 0$)

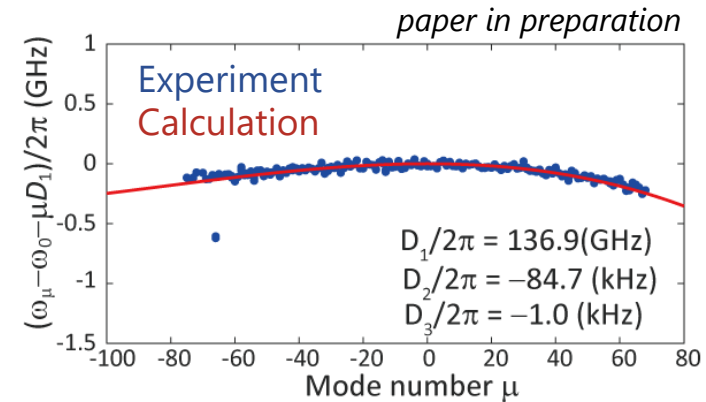
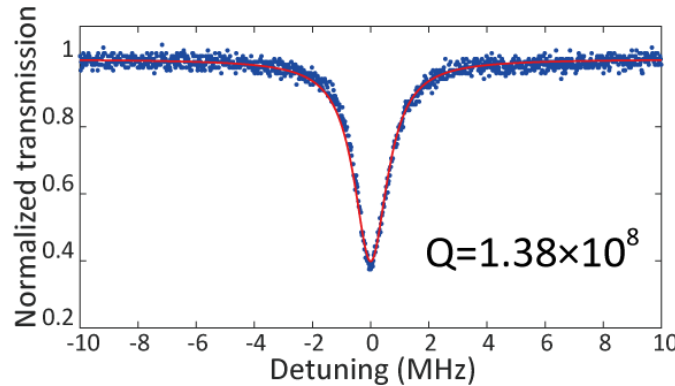
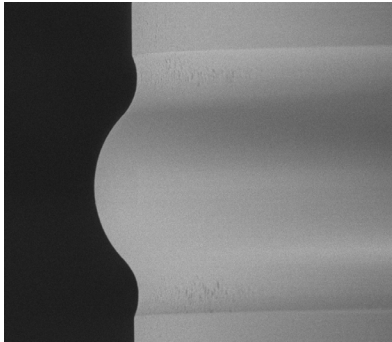
Mach-Zehnder interferometer calibrates frequency axis



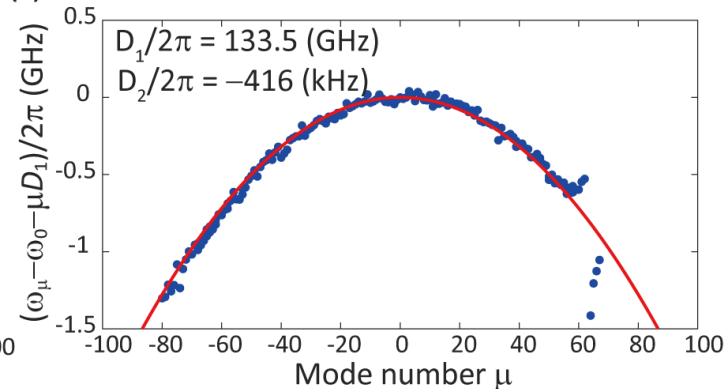
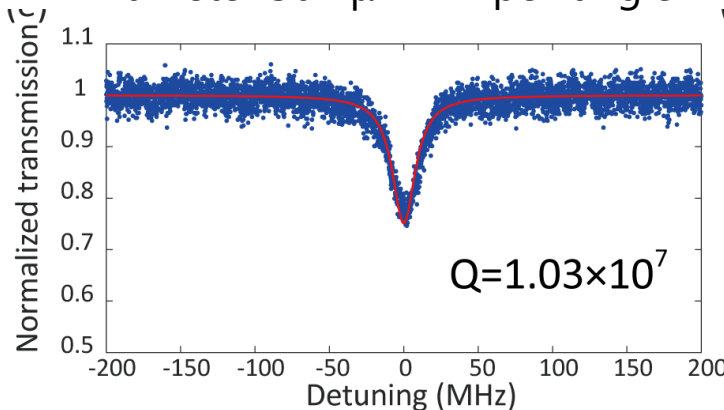
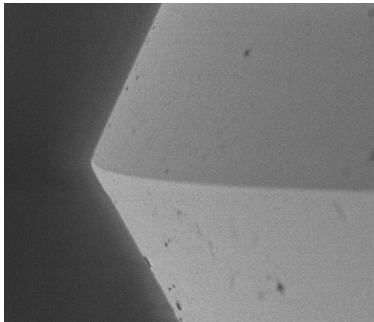


Crystalline microresonator fabricated "*without polishing*"

Spherical MgF_2 WGM Diameter 508 μm Curvature 36 μm



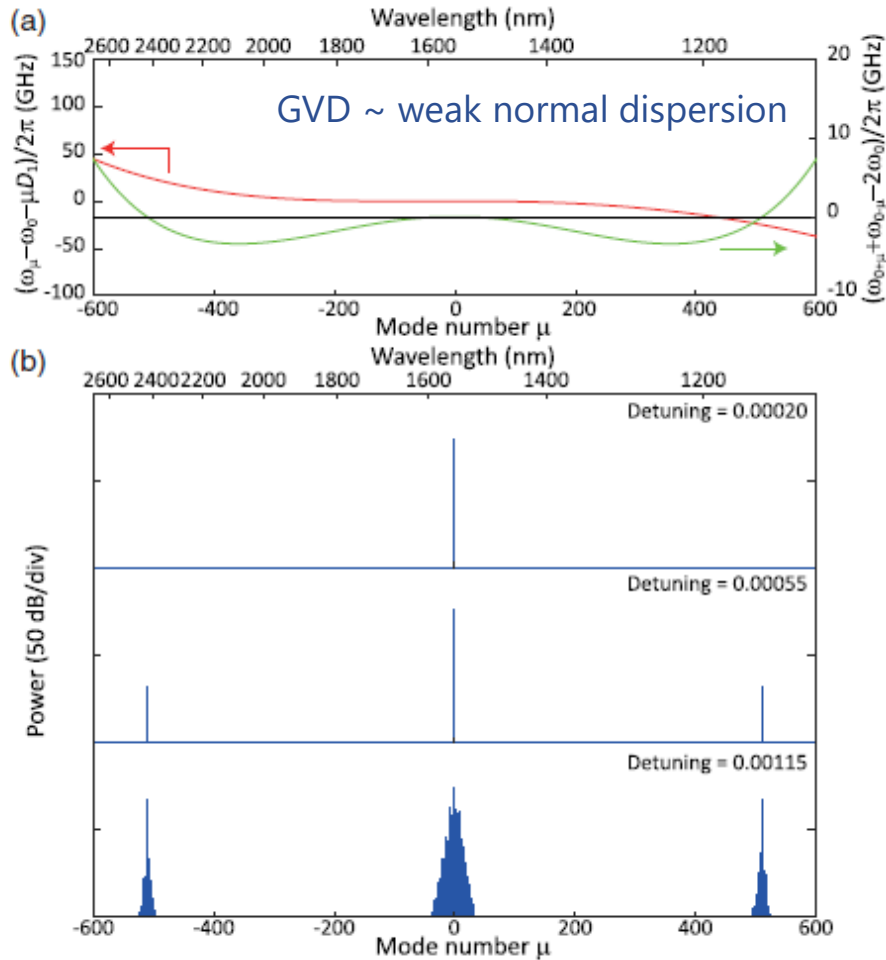
Triangular CaF_2 WGM Diameter 502 μm Apex angle 120°



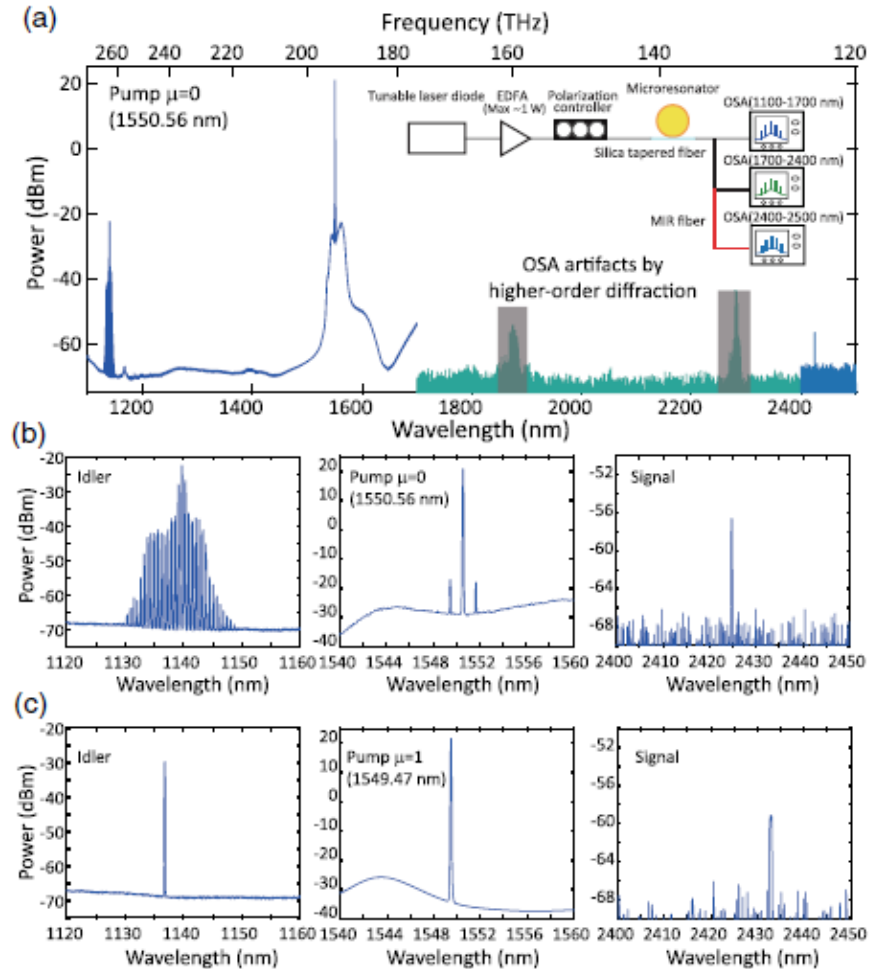
- Highest Q-factor exceeding 10^8 was observed in MgF_2 spherical WGM resonator
- Effect of crystal anisotropy and best end-face should be investigated
- MgF_2 is more suitable for Kerr comb generation as regards thermal stability



- Numerical simulation (LLE)



- Experimental observation



S. Fujii et al., Optics Letters 44, 3146 (2019).

- FWM sidebands spanning one-octave via higher-order dispersion (4th order dispersion)
- Numerical simulation agrees well with experimental observation



-
- Proposed ideal WGM structure for 100-GHz FSR microcomb in MgF_2 crystalline microresonators (rectangular shapes achieve anomalous dispersion in 1550 nm)
 - Identified critical depth and for each end-face orientation to achieve ultra-precision machining of crystalline microresonators
 - Observed highest Q exceeding 10^8 and microcomb without polishing process
 - Demonstrated octave-wide FWM in dispersion-engineered microresonators

Thank you

Publication

S. Fujii et al., "Octave-wide phase-matched four-wave mixing in dispersion engineered crystalline microresonators", *Optics Letters* **44**, 3146 (2019).

Acknowledgment

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